

1

2

3

4

5

6

A

B

C

D

A

B

C

D

(6) Ø5.5 THRU
EQUI-SPACED ON 140 PCD


(60°)

SLOTS IN PCB TO ALLOW
9° OF ADJUSTMENT

Ø120.0
(Ø350)

BREAK ALL SHARP EDGES

UNLESS OTHERWISE STATED

DO NOT SCALE DRAWING	ALL DIMENSIONS IN mm	
	3 DECIMAL PLACES	+/- 0.025
	2 DECIMAL PLACES	+/- 0.15
CHAMFER ALL EDGES 0.5 x 45°	1 DECIMAL PLACES	+/- 0.3
	NO DECIMAL PLACES	0 - 125 +/- 0.8
	NO DECIMAL PLACES	126 - 250 +/- 1.5
	NO DECIMAL PLACES	OVER 250 +/- 3.0
DRAWING PRACTICE AS1100	ANGLES	+/- 0.5
	MACHINED FINISH	3.2

DESIGNED	INITIALS	DATE	ITEM	QTY	DRG / PART NO	DESCRIPTION	FINISH	QUANTITY
			MATERIAL					
			HEAT TREAT					
			CUSTOMER					
			PROJ. ENG.					
			SAFETY					
			APPROVED					
			FILENAME					
			ATTACHMENT LOCATIONS		CUSTOMER No		DRAWING No	
			STATOR		Qaf154		SCM01-0100-00	
					MARAND PRECISION		SCALE 1:2 SHEETS 3	
							REV A	

REVISIONS

REV	BY	DATE	DESCRIPTION	CKD	APP
1					

1

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A3

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B

C

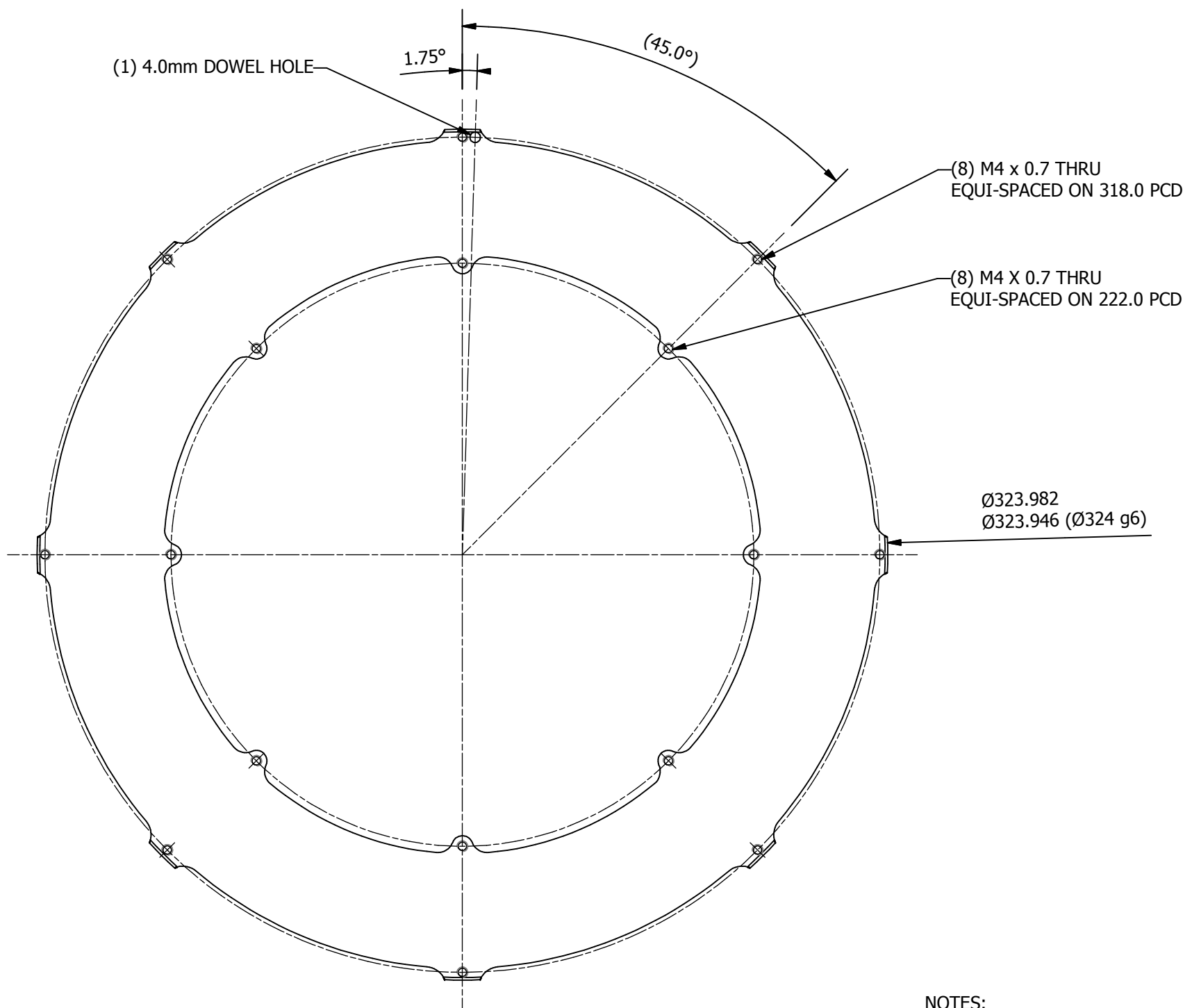
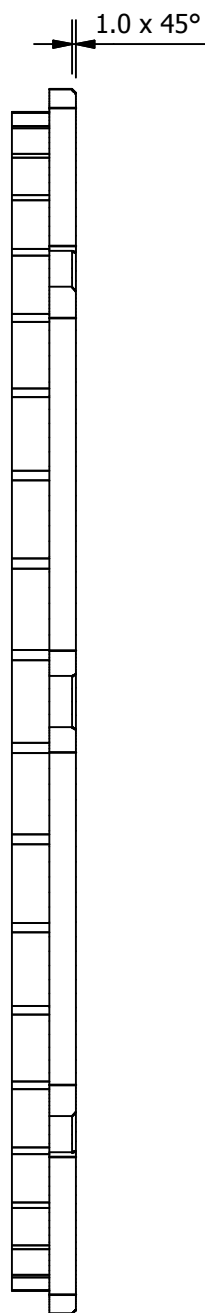
D

A

B

C

D

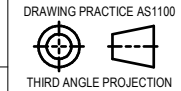


NOTES:

- 1. ANGULAR ALIGNMENT OF THE M4 HOLES OF THE TWO MAGNET RINGS SHALL BE WITHIN ±0.1° RELATIVE TO ONE ANOTHER

BREAK ALL SHARP EDGES

UNLESS OTHERWISE STATED				INITIALS	DATE	ITEM	QTY	DRG / PART NO	DESCRIPTION		
DO NOT SCALE DRAWING	ALL DIMENSIONS IN mm			DESIGNED	M.K					FINISH	
	3 DECIMAL PLACES	+/- 0.025		DRAWN	M.K						QUANTITY
	2 DECIMAL PLACES	+/- 0.15		CHECKED							
CHAMFER ALL EDGES 0.5 x 45°	1 DECIMAL PLACES	+/- 0.3		PROJ. ENG.							CUSTOMER No
	NO DECIMAL PLACES	0 - 125 +/- 0.8		SAFETY							Qaf154
	NO DECIMAL PLACES	126 - 250 +/- 1.5		APPROVED							DRAWING No
	NO DECIMAL PLACES	OVER 250 +/- 3.0		FILENAME	Backing Plate Hole Locations.idw						SCM01-0200-00
	ANGLES	+/- 0.5-									REV
	MACHINED FINISH	3.2									A
		✓									



REVISIONS

REV	BY	DATE	DESCRIPTION	CKD	APP
1					



SCALE	1:2	SHEETS	3	REV	A3